



# Hach pHD sc Inline Process pH Sensor - General Purpose Stainless Steel pH Sensor

Product #: LXV427.99.10001

AED Price: Contact Hach

## The smart choice for accurate and reliable inline process pH measurement

General Purpose Inline Process pH Sensor with Integrated Digital Electronics for "Plug and Play" with Hach Digital SC Controllers - Glass pH Electrode, Stainless Steel Housing, Immersion Mount, 10 m Cable

This instrument connects to Claros, Hach's innovative Water Intelligence System, enabling you to seamlessly connect and manage instruments, data, and process – anywhere, anytime. The result is greater confidence in your data and improved efficiency in your operations. To unlock the full potential of Claros, insist on Claros Enabled instruments.

#### Exceptional Process pH Sensor Performance with the Differential Electrode Measurement Technique

This field-proven technique uses three electrodes instead of the two normally used in conventional pH sensors. Process and reference electrodes measure the pH differentially with respect to a third ground electrode. The end result is unsurpassed measurement accuracy, reduced reference junction potential, and elimination of sensor ground loops. These process pH sensors provide greater reliability, resulting in less downtime and maintenance.

#### Lower Maintenance Needs with the Double Junction Salt Bridge

The double junction salt bridge creates a barrier to contamination which minimizes the dilution of the internal standard cell solution. The result is lower maintenance needs and a longer time period between calibrations.

## Extended Working Life with the Replaceable Salt Bridge/Protector

The unique, replaceable salt bridge holds an extraordinary volume of buffer to extend the working life of the sensor by protecting the reference electrode from harsh process conditions. The salt bridge simply threads onto the end of the sensor if replacement is needed.

### Reliability with Built-in Encapsulated Preamp

Encapsulated construction protects the sensor's built-in preamp from moisture and humidity, ensuring reliable sensor operation. The preamp in the pHD analog sensor produces a strong signal, enabling the sensor to be located up to 1000 m (3280 ft.) from the analyzer.

#### **Patented Technology**

The former GLI, now a Hach Company brand, invented the Differential Electrode Technique for pH measurement in 1970. The pHD™ sensor series (U.S. Patent Number 6395158B1, dated May 28, 2002) takes this field-proven technology to a new level.

#### **Specifications**

Accuracy:  $\pm 0.02 \text{ pH}$  Cable connection: Digital

Cable length: 10 m PUR (polyurethane) 4-conductor with one shield, rated to 105 °C

Calibration method: Two point automatic, one point automatic, two point manual, one point manual

Communication: Modbus

Compliance: Hazardous location, Maritime, CE

Drift: 0.03 pH per 24 hours, non-cumulative

Electrode type: General Purpose

Flow rate: 3 m per second, maximum

Housing material: Stainless Steel

Immersion depth: Submersible to 107 m/1050 kPa

Length: 271.3 mm

Measuring range: -2.0 to 14.0 pH

Model: pHD-S sc pH

Mounting: Immersion

Operating temperature range: -5 - 70 °C (23 - 158 °F) pHD and ORP

0 - 50 °C (32 - 122 °F) SS pHD

Before initial pH calibration, calibrate the temperature measurement when the sensor is in water or buffer which is at approximately the same temperature as the pH buffers (matches current

recommendation)

Pressure range: Max. 2 bar overpressure

Repeatability:  $\pm 0.05 \text{ pH}$ Sensitivity:  $\pm 0.01 \text{ pH}$ 

Sensor cable: 10 m (33 ft.) polyurethane, 4-conductor cable with one shield, rated to 105 °C (221°F)

Sensor thread: 1" NPT

Storage conditions:

0 - 95% relative humidity (non-condensing)

Temperature accuracy:  $\pm 0.5$  °C ( $\pm 0.9$  °F)

Temperature compensation: Automatic with NTC 300  $\Omega$  thermistor, or manually fixed at a user-entered temperature,

additional selectable temperature correction factors (ammonia, morpholine, or user-defined pH/°C

linear slope) available for pure water automatic compensation 0.0 - 50 °C

Temperature sensor: NTC 300  $\Omega$  thermistor for automatic temperature compensation and analyzer temperature readout

Transmission distance: 100 m, maximum

1000 m, maximum when used with a termination box

Warranty: 24 months
Weight: 0.870 kg

Wetted Materials: Stainless steel, PPS, glass, titanium, FKM/FPM o-ring

# **Required Accessories**

- SC1000 Probe Module, 4 Sensor Connectors, 4 mA Output, 4 Relays, 100-240 VAC, with EU plug (Item LXV400.99.2R121)
- SC1000 Display Module (Item LXV402.99.00001)